

COMPLETE METAL FAB SHOP INCLUDING PRESS BRAKES,
TURRET PUNCHES, SHEARS, HARDWARE PRESSES, WELDERS, PAINT LINES,
TOOLROOM MACHINERY, SHEET INVENTORY, FORKLIFTS AND SUPPORT EQUIPMENT

BidSpotter.com
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WEBCAST AUCTION

Owners Retiring

SAKAS, INC.

312 Baltimore Somerset Road NE, Baltimore, Ohio 43105
30 Miles Southeast of Columbus, Ohio

SALE DATE: WEDNESDAY, MAY 26TH, STARTING AT 10:00 AM

INSPECTION: Day Prior from 10AM to 4PM or by appointment with jeffjr@cia-auction.com



200 Ton x 12' Standard Model AB200-12 Hydraulic Press Brake



Complete Toolroom w/ Mills, Lathes, Grinders and Related



22 Ton Strippit Model 1000/20 CNC Turret Punch



1/4" x 10' AFM Fabtek Model MK 6-31 Hydraulic Shear



Complete Paint Department, Paint Lines, Batch Ovens and Booths

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MOHAWK MACHINERY LIQUIDATORS

In Conjunction With
Mohawk Machinery Liquidators
10601 Glendale Road
Cincinnati, Ohio 45215
Phone 513-771-1952
mohawkmachineryliquidators.com



WEDNESDAY, MAY 26TH - 10:00 AM



8 Ton and 6 Ton Haeger Hardware Insertion Presses



10 Ga. x 10' Wysong Model 1010RD Mechanical Power Squaring Shear



(2) Strippit Super 30/30 & Custom 30/30 Single End Punches



Late Model Lincoln Welders and Welding Equipment



Large Quantity Punch Tooling



Large Quantity Press Brake Dies



90 Ton x 10' Cincinnati Model 90CB Hydraulic Press Brake



PRESS BRAKES & TOOLING

200 Ton x 12' Standard Model AB200-12 Hydraulic Press Brake w/ CNC Back Gauge; s/n 1299835, 12' Overall, 10' Between Housings, Autogauge CNC 99 Back Gauge, Floor Standing, No Pit (New 1999)

90 Ton x 10' Cincinnati Model 90CB Hydraulic Press Brake; s/n 44095, 10' Overall, 8' Between Housings, 8" Stroke, Dynabend I CNC Back Gauge, Back Gauge Missing Parts

75 Ton x 10' Di-Acro Model 75-10 Hydra-Power Press Brake; s/n 675047797, 10' Overall, 8' Between Housings, Di-Acro Select-A-Bend & Select-A-Flange Control, Back Gauge currently not operating

Large Quantity Press Brake Dies to 8" Cap., Most Between 2' & 5'

Uni-Punch C-Frame Punch Dies

PUNCHES & TOOLING

33 Ton Strippit Fabri-Center Model FC-1000-5x CNC Turret Punch; s/n 0122408-025, GE Fanuc OP Control, 24-Station Turret w/ Auto Index, 40" Throat Depth, .25" Max. Thickness, 49" x 39" Sheet Size (w/o repositioning)

22 Ton Strippit Model 1000/20 CNC Turret Punch; s/n 123828-035, Strippit CNC Control, 24-Station Turret w/ Auto Index, 40" Throat Depth, .25" Max. Thickness, 49" x 39" Sheet Size (w/o repositioning)

(2) Strippit Super 30/30 & Custom 30/30 Single End Punches

Large Quantity Strippit Punch Tooling for CNCs and Super 30 Machines

(2) Strippit Punch Grinders

SQUARING SHEARS

1/4" x 10' AFM Fabtek Model MK 6-31 Hydraulic Power Squaring Shear; s/n CHGS/9-90238T, FOPBG

10 Ga. x 10' Wysong Model 1010RD Mechanical Power Squaring Shear; s/n P32-1330, FOPBG

MISC. FABRICATING MACHINERY

12" x 12" Kalamazoo Model H12B Horizontal Band Saw; s/n H2696511, Roller Conveyor Infeed & Outfeed

(2) 20" Powermatic Model 87 Vertical Band Saws w/ Welders

(2) Gauer Safety Edger Sheet Edge Deburring Machines

4' Niagara Model 342 Power Slip Roll

(2) Di-Acro Hand Rod Benders; (1) 20" & (1) 7"

22-Ga. x 30" Pexto Model 332D Hand Slip Roll

6" x 6" Di-Acro Hand Notcher

WELDING EQUIPMENT

100 KVA Taylor Winfield Model ERC-30-100 Pneumatic Press Type Spot Welder; s/n 72670, 30" Throat

Lincoln Squarewave Tig 275 Tig Welder w/ Leads & Cooler

Lincoln Wire-Matic 255 Welder w/ Built-In Wire Feed

Lincoln Idealare SP-250 Welder w/ Built-In Wire Feed

Lincoln Pro-Cut 40 Plasma Cutter

Omark Model No-Marks Stud Welder, parts only

Welding Accessories, Clamps, Grinders, Tools, Curtains



Very Clean Shop and Support Equipment



(2) 3 HP Clausing FV-300 CNC Vertical Mills



(2) 3 HP Chevalier FM-33K CNC Vertical Mills



17" x 60" South Bend Turn-Nado Engine Lathe



16" x 30" American Pacemaker Engine Lathe with Taper Attachment



(4) Bridgeport Vertical Mills

HARDWARE INSERTION PRESSES

8 Ton Haeger model 824 Plus 1L Hardware Insertion Press; s/n 8PL00535, Foot Pedal

6 Ton Haeger Model 618 Hardware Insertion Press w/ Bowl Feed; Haeger Tool Protection System

6 Ton Haeger Model HP6-B Hardware Insertion Press w/ Bowl Feed; s/n 620

6 Ton PEM Model 4 Air Power Hardware Insertion Press; s/n B4-208

Large Fastener Index

FINISHING EQUIPMENT

36" Timesavers Single-Head Wide Wet Belt Sander; Coolant Tank & Pump

36" Timesavers Model 137M1-HD Wide Belt Sander; s/n 9624, AAF Roto-Clone Dust Collector

16" x 55" x 18" Deep VL Industries Vibratory Finishing Tub

(2) 14" x 35" x 18" Deep Royson / Blake Vibratory Finishing Tub

20" Dia. Sweco Model FM-1 Vibratory Finishing Bowl

3' x 9' Downdraft Grinding Booth w/ Blower

3' x 5' Downdraft Grinding Booth w/ Blower

FORKLIFTS

5,000 Lb. Yale Model GLC050 LPG Solid Tire Lift Truck; s/n N596920, 3-Stage Mast, 190" Lift Height, 3,100 Hours

AIR COMPRESSORS & RELATED

25 HP Sullair Model LS-10 Air Cooled Rotary Screw Air Compressor

25 HP Wothington Rotary Screw Horizontal Tank Air Compressor

200 Gallon Vertical Air Receiving Tank

BRIDGE CRANE

1 Ton x 20' Approx. Span x 80' Approx. Long Ceiling Hung Overhead Bridge Crane System w/ Rails, Bridge and Hoist; Budget Underhung Hoist

MISC. MACHINERY AND SHOP EQUIPMENT

Approx. 5,000 Lbs. Sheet Inventory

(2) 2-Ton x 4' x 8' American Lifts Electric Hydraulic Scissor Lift Tables; 5th Wheel Type Carts

15" Delta Drill w/ Procurrner Model 3-22 Mutli-Spindle Head

Small Machines; Sanders, Grinders, Drills, Arbor Presses

45" x 45" Motorized Turntable (For Stretch Wrap)

2-HP Baldor D.E. Grinder

Shop Equipment Including Hand Tools, Fans, Racks, Pallet Trucks, Banding Sets, Carts, Tables Benches, Cabinets, Shelves, Building and Machin Maintenance Parts and Related

VERTICAL MILLS

3 HP Hurco Hawk 50 CNC Vertical Mill; s/n KD-9010064H,

Autocon Dynapath Delta CNC Control, 13" x 42" Table, Machine powers on but needs to be recalibrated

(2) 3 HP Clausing Kondia Model FV-300 CNC Vertical Mills; s/n AA-925 and AA-926, Autocon Dynapath Delta CNC Control, 11" x 58" Table

(2) 3 HP Chevalier Model FM-33K CNC Vertical Mills; s/n KC854020 and KC848007, Autocon Dynapath Delta CNC Control, 10" x 50" Table, (1) Machine needs repair to axis circuit boards

3 HP Mighty Handyman Vertical Mill, 10" x 50" Table, Tri-Onics DRO

(2) 1-1/2 HP Bridgeport Variable Speed Vertical Mills; 9" x 48" Tables

(2) 1 HP Bridgeport 8-Speed Vertical Mills

LATHES

17" x 60" South Bend Turn-Nado Engine Lathe; s/n 1461, 9" Chuck

16" x 30" American Pacemaker Engine Lathe with Taper Attachment

13" x 40" South Bend Engine Lathe

MISCELLANEOUS TOOLROOM MACHINERY

16" Delta 6-Spindle Drill w/ 126" Table

DoAll Model 8 T&C Grinder K.O. Lee and Brown and Sharpe Surface Grinders

(2) Black Diamond Drill Grinders

Tooling and Accessories, (10) Kurt Vises, Other Mill and Drill Vises, Mill Tooling, Lathe Tooling, Collets

PAINT EQUIPMENT AND OVENS

Paint Line 1 Consisting of; Approx. 75' Long 4-Stage Gas Fired Tunnel Parts Washer w/ 29" x 48" Windows, Approx. 9' x 60' Overhead Combination Dry-Off & Cure Oven, Approx. 12' Wide Rear Draft Spray Booth, Approx. 90" Long Pass-Thru Downdraft Powder Coat Booth w/ 30" x 48" Windows and Aget Dust Collector, Approx. 300' Overhead Conveyor w/ Hooks on 12" Centers

Paint Line 2 Consisting of; Approx. 30' Natural Gas Fired Tunnel Parts Washer w/ 24" x 40" Windows, Approx. 10' x 30' Overhead Combination Dry-Off & Cure Oven, Approx. 90" Wide Rear Draft Spray Booth, Approx. 175' Overhead Conveyor w/ Hooks on 6" Centers

14' x 10' x 9' High Devilbiss Drive-In Rear Draft Spray Booth; Doors Only 108" Wide

6' x 8' x 7' High Binks Model BLUN-687-G Natural Gas Batch Oven; s/n 01538412, 500 Deg. Fahrenheit, 350,000 BTU/Hr, Fabricated Cart

20" x 30" x 24" High Grieve Model Hx-1000 Electric Oven; s/n 28035, 30-KW, Exhaust gap temperature sensor malfunctions

Misc. Paint Support Equipment, Fireproof Cabinets, Paint Pots, Guns, Paint Racks, Filters & Related



75 Ton x 10' Di-Acro Model 75-10 Hydra-Power Press Brake



(2) 36" Timesavers Wide Belt Sanders



100 KVA Taylor Winfield ERC-30-100 Spot Welder



(4) Vibratory Finishing Tubs to 16" x 55" x 18" Deep



14' x 10' x 9' High Devilbiss Drive-In Rear Draft Spray Booth

(2) Complete Small Footprint Paint Lines w/ Washers, Ovens, Booths and Conveyor

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(3) Press Brakes



Haeger Presses



Complete Toolroom



Paint Department

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IMPORTANT NOTICE:

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PHOTOGRAPHS BY CAD & M. GIRL

BIDDER INSTRUCTIONS

> All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.



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TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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